

Date: Monday, 02/03/2009 11:23:46 AM
 User: Julie Dawson

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: WEARSHOE		
Job Number	: 46167			Part Number	: D265633		
Estimate Number	: 10617			Drawing Number	: D2656 REV D		
P.O. Number	:			Project Number	: N/A		
This Issue	: 02/03/2009	S.O. No.	:	Drawing Revision	: D		
Prsht Rev.	: NC			Material	:		
First Issue	: //	Type	: SMALL /MED FAB	Due Date	: 27/03/2009		
Previous Run	: 43806			Qty:	12		
Written By	:			Um:	Each		
Checked & Approved By	: <u>JUL 09-03-02</u>						
Comment	: Est: D 02.10.25 Re-format KJ Est Rev:E 06-08-21 Now On Water JET JLM						

Additional Product

Job Number:				
Seq. #:	Machine Or Operation:	Description :		
1.0	M1010S20GA	1010/1025 SHEET <i>S,2962</i>		
				
Comment: Qty.: 0.4074 sf(s)/Unit Total : 4.8888 sf(s) 1010/1025/A21/6aA SHEET 20 GUAGE Batch: <u>10368</u> <i>HB 9-4-5</i>				
2.0	WATER JET	FLOW WATER JET 		
				
Comment: FLOW WATER JET 1-Cut as per Dwg D2656 Dwg Rev: <u>D</u> <i>HB 9-4-5</i> Prog Rev: <u>D</u> <i>(B)</i>				
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE <i>HB 9-4-5</i>		
				
Comment: INSPECT PARTS AS THEY COME OFF MACHINE				
4.0	QC8	SECOND CHECK <i>S,2962/06</i>		
				
Comment: SECOND CHECK				
5.0	BRAKE NC	NC BRAKE 		
				
Comment: NC BRAKE 1-Form on Brake as per Dwg D2656 using Jigs DT8261and DT8326. 2-Identify as D2656-33.				
		<i>S,2962/06 (B)</i>		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 02/03/2009 11:23:46 AM
User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WEARSHOE

Job Number: 46167

Part Number: D265633

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S 09/04/06 (13)

7.0 POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat Grey Sandtex (Ref: 4.3.5.6) as per QSI 005 4.3

M109648

(B)

START TIME: 1:35

OVEN TEMPERATURE: 320°

FINISH TIME: 2:05

6 09-04-7

8.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

Fd 09/04/07

(13)

9.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: FP-20

Fd 09/04/07

(13)

10.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/04/08 (13)

Job Completion



cmf
09-05-07

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	A10167
Description: Wearshoe	Part Number:	D2656-33
Inspection Dwg: D2656 Rev: D		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

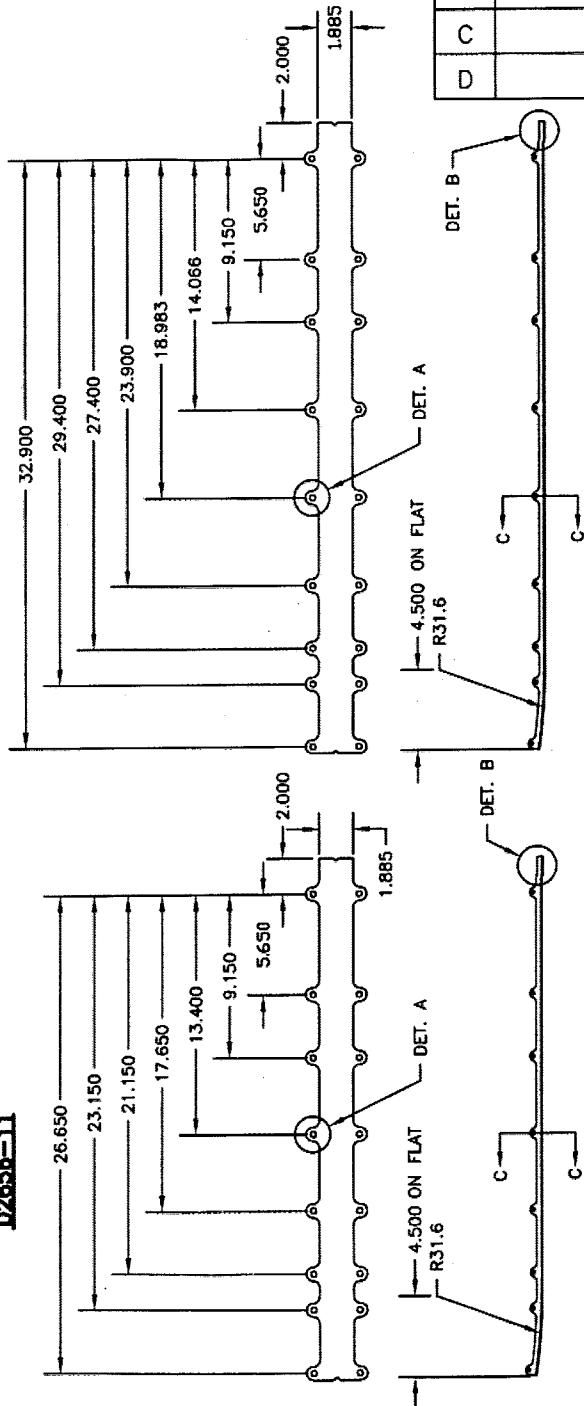
Measured by:	HB	Audited by:	S	Prototype Approval:	N/A
Date:	9-4-15	Date:	09/04/15	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	07.05.31	New Issue	KJ/JLM	<i>[Signature]</i>

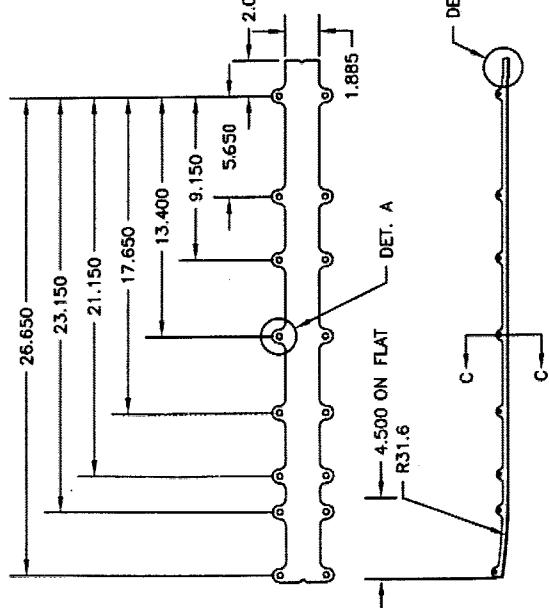
DART

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CHECKED	APPROVED	#	DRAWING NO. REV. D D2656
DATE			SHEET 1 OF 4
05.08.17			TITLE SCALE WEARSHOE 1:10
A	97:03:25	NEW ISSUE	
B	97:06:02	CHANGED TABS	
C	97:06:26	R31.6 WAS R19.5	
D	05.08.17	ENLARGE ALL HOLES TO IMPROVE FIT	

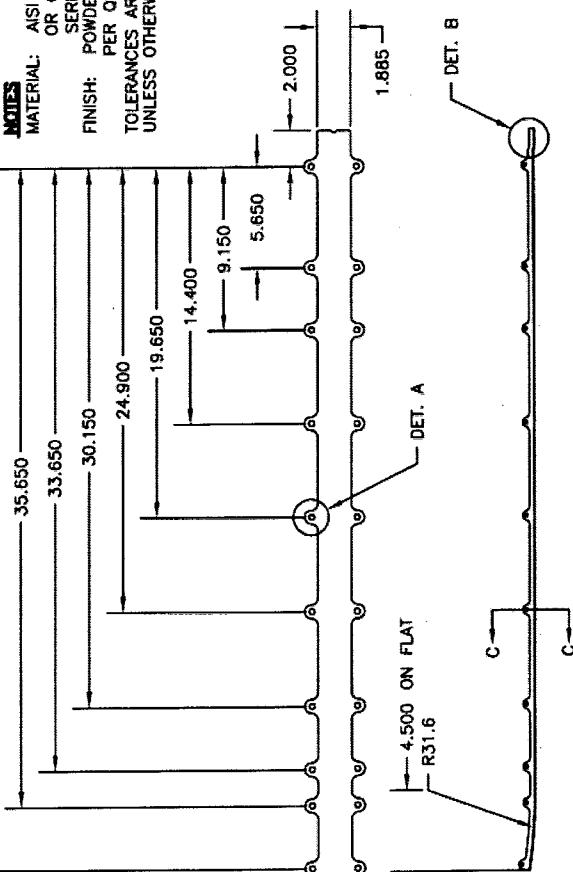
D2656-13



D2656-11



NOTES
MATERIAL: AISI 1010-1025 OR ASTM A36/A36/A1008
 OR CSA G40-21, 38W/44W/50W/60W/70W
FINISH: POWDER COAT GREY SANTEX (4.3.5.6)
 PER QSI 005 4.3
TOLERANCES ARE PER DART QSI 018
 UNLESS OTHERWISE NOTED



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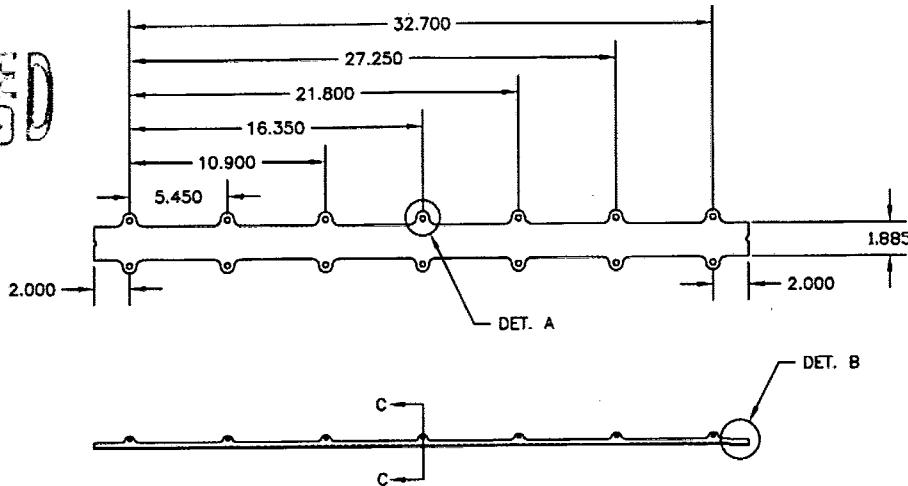
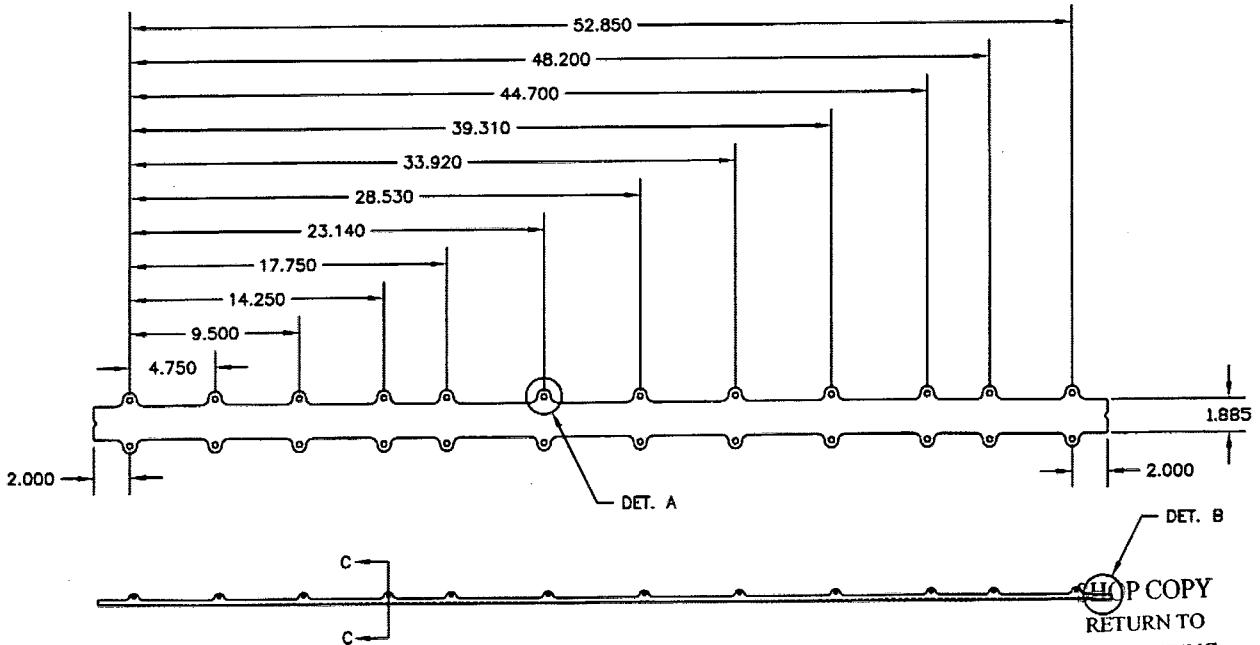
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**WORK ORDER
NO. W1001**

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CHECKED <i>A</i>	APPROVED <i>H</i>	DRAWING NO. D2656	REV. D SHEET 2 OF 4
DATE 05.08.17	TITLE WEARSHOE	SCALE 1:10	

RELEASED
05.01.06**D2656-21****D2656-23****NOTES**

MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A1008 OR CSA G40-21, 38W/44W/50W/60W/70W
SERIES STEEL, 20 GAUGE (0.040 THICK)
FINISH: POWDER COAT GREY SANDEX (4.3.5.6) PER QSI 005 4.3
TOLERANCES ARE PER DART QSI 018
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WORK ORDER
NO. *46117*

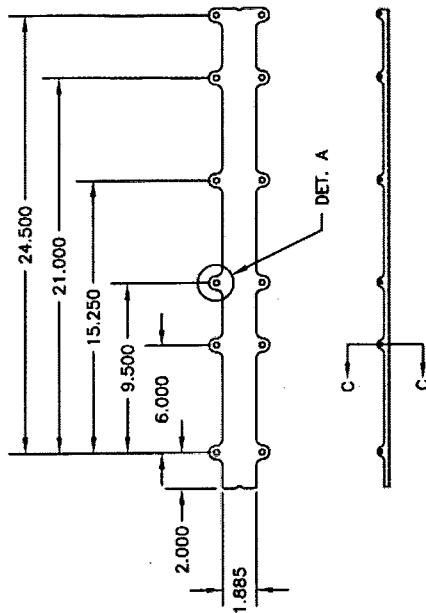
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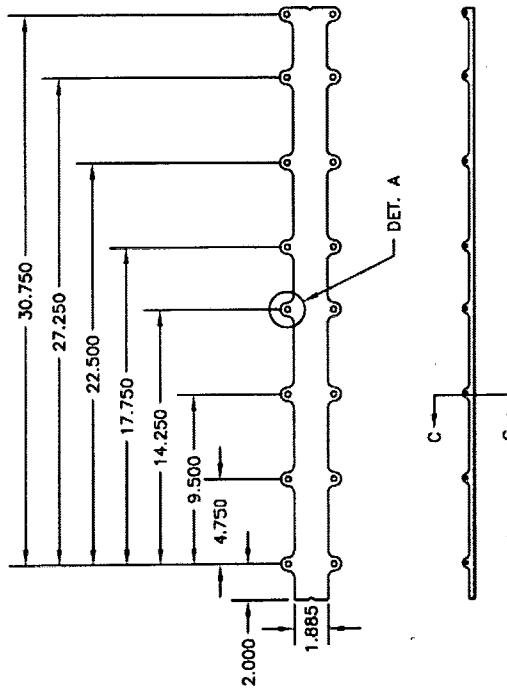
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	DS CP	PORT HADLOCK, WA	REV. D
CHECKED	APPROVED	DRAWING NO.	SHEET 3 OF 4
		D2656	
DATE		TITLE	SCALE
05.08.17		WEARSHOE	1:10

D2656-33

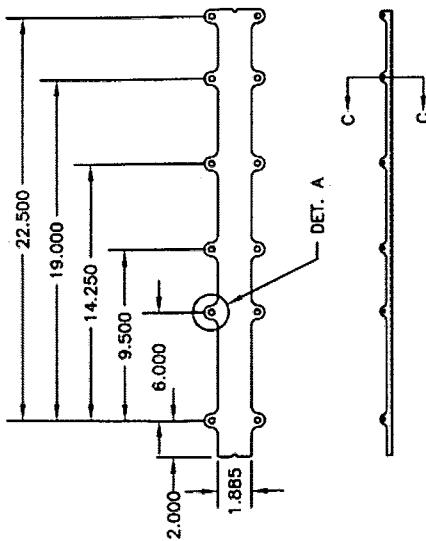


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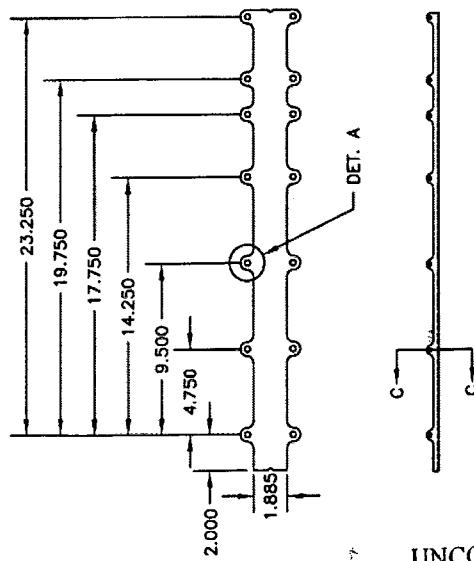


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05.07.06

D2656-31



D2656-35



NOTES
MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A1008 OR CSA C40-21, 38W/44W/50W/60W/70W
FINISH: SERIES STEEL, 20 GAUGE (0.040 THICK)
TOLERANCES ARE PER DART QSI 018
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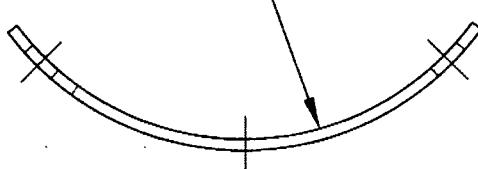
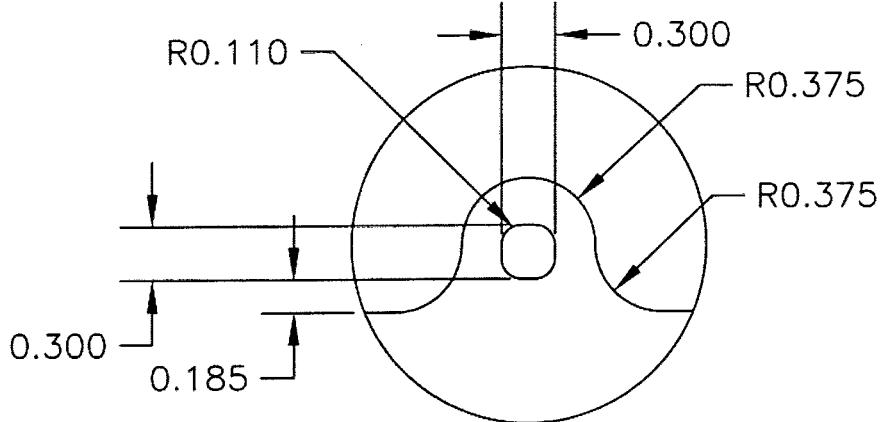
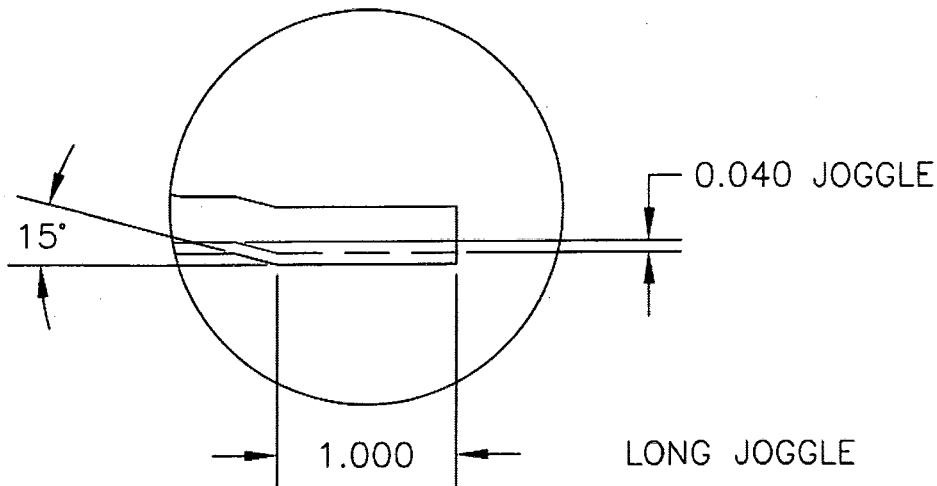
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CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2656	REV. D SHEET 4 OF 4
DATE 05.08.17	TITLE WEARSHOE	SCALE 1:10	

SECTION C-C

R1.62

**RELEASED**
05.09.06 *[Signature]*DETAIL ADETAIL B

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